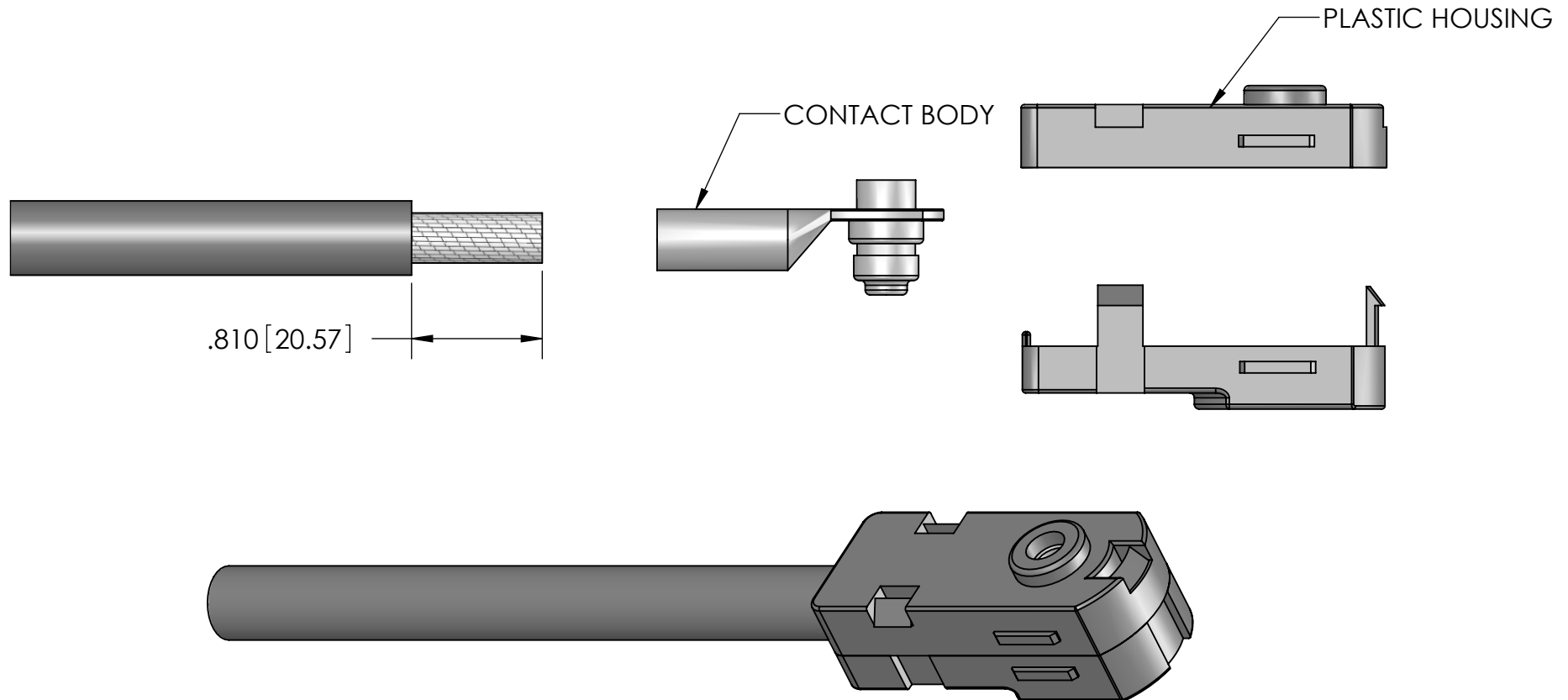


ASSEMBLY INSTRUCTIONS:

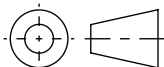
- 1- REMOVE PLASTIC HOUSING AROUND CONTACT BODY.
- 2- STRIP INSULATION AND JACKET ON A #4 AWG WIRE, EXPOSING CONDUCTOR TO LENGTH SHOWN BELOW.
- 3- INSERT WIRE INTO CONTACT BODY.
- 4- CRIMP WIRE AND CONTACT BODY USING SST P/N FP52995 CRIMP TOOL WITH SST P/N FP52996 CRIMP DIE OR EQUIVALENT CRIMPER FOR #4 AWG WIRE.
- 5- SNAP PLASTIC HOUSING BACK AROUND CONTACT BODY UNTIL CLIPS LOCK BACK IN PLACE.



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THIRD ANGLE
PROJECTION



TITLE:

INSTRUCTION SHEET 4 AWG PUSH ON PLUG



**SOLID SEALING
TECHNOLOGY**

REV.	APP'D	DATE	SCALE 1:1	DIMENSIONS IN INCHES [mm]	DRAWN	JS	02/23/2010	NUMBER:	REV:	SHEET 1 OF 1
A	JF	06/24/2026	MACA0002-11		ENG APPR.	JF	06/24/2026	NS20084	A	