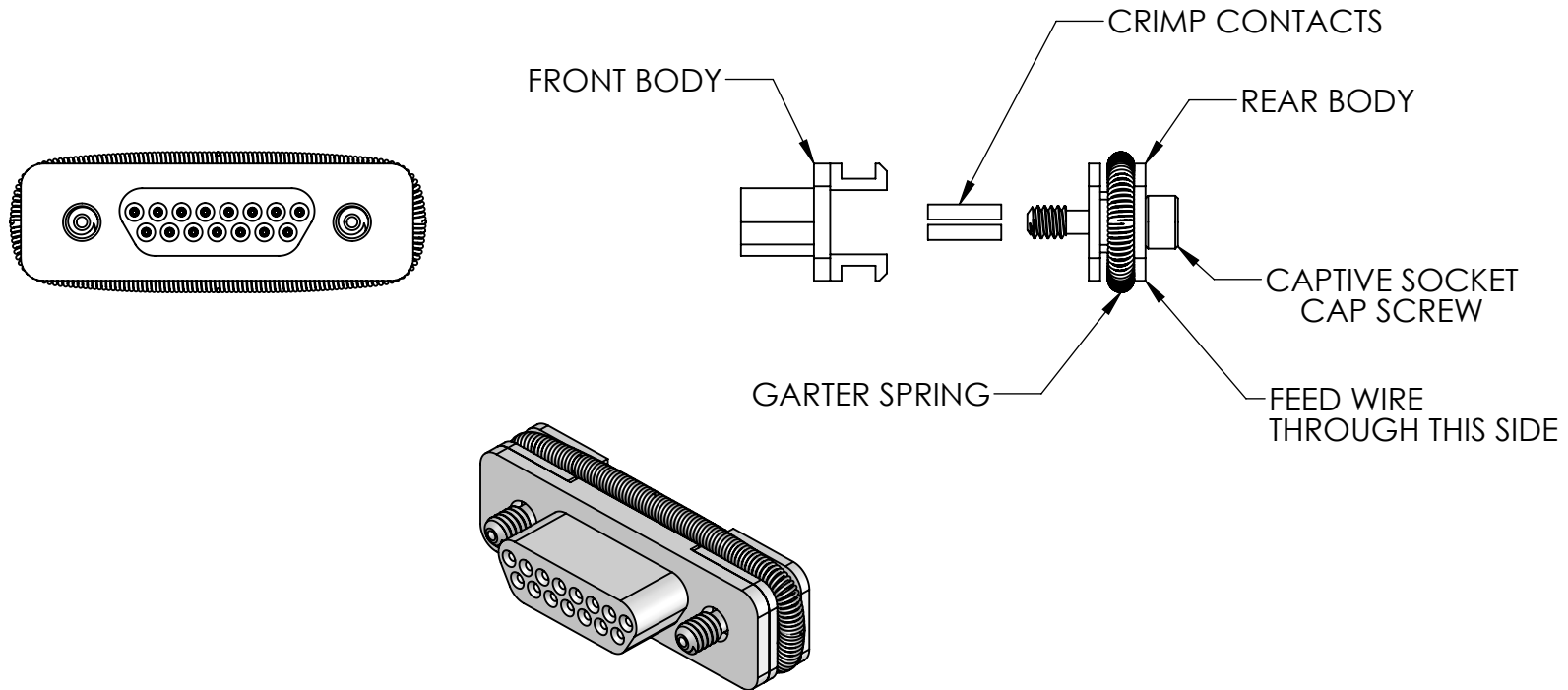


THIS INSTRUCTION SHEET APPLIES TO PLUG FA42475 USED WITH CONTACTS KT41236 OR KT41236-02.

ASSEMBLY INSTRUCTIONS:

- 1- REAR BODY, GARTER SPRING, AND CAPTIVE SOCKET CAP SCREWS TO BE PRE-ASSEMBLED BEFORE SHIPMENT FROM SST.
- 2- FEED WIRE THROUGH REAR BODY. STRIP WIRE INSULATION TO EXPOSE .060-.090" [1.53-2.28 mm] OF WIRE CORE. INSERT WIRE FULLY INTO CONTACT. CRIMP WIRE TO CONTACT USING FP41735 CRIMP TOOL (CRIMP SETTING 5) WITH FP41731 LOCATOR.
- 3- AFTER CRIMPING SEAT CONTACTS INTO FRONT BODY AND SEAT REAR BODY INTO FRONT BODY, SNAPPING GARTER SPRING INTO GROOVES ON FRONT BODY (THIS HOLDS PLUG TOGETHER WHEN UNMATED).



CONTACTS ACCEPT A 28-32 AWG WIRE SIZE FOR CRIMP (MAX INSULATION OD .030" [0.76 mm]).

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REV.	APP'D	DATE	SCALE 2:1	DIMENSIONS IN INCHES [mm]	DRAWN	CW	4/29/2021	NUMBER:	NS42475	REV:	A1	SHEET 1 OF 1
A1	JF	05/07/2021	MSPLR008-11 C		ENG APPR.	JF	05/07/2021					