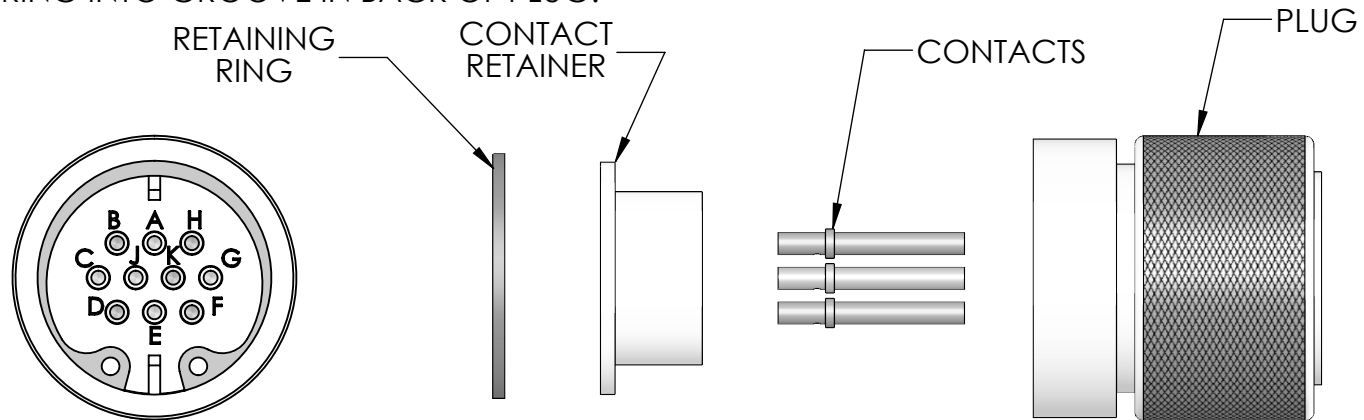


ASSEMBLY INSTRUCTIONS FOR PLUG FA41399

ASSEMBLY INSTRUCTIONS:

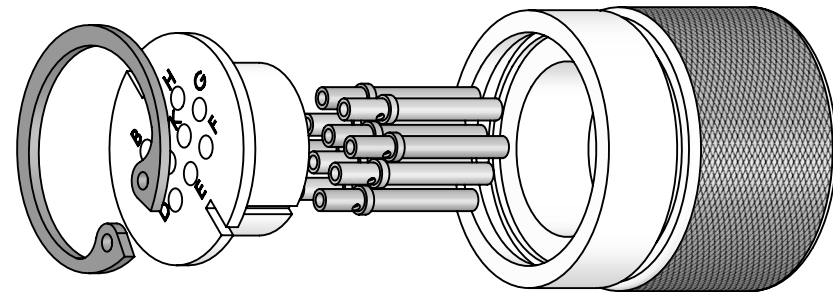
- 1- INSERT WIRES THROUGH CONTACT RETAINER AND CRIMP TO CONTACTS. USE CRIMP TOOL FP13347 (SEE TABLE FOR SETTINGS).
- 2- AFTER CRIMPING SEAT CONTACTS INTO PLUG. SEE TABLE BELOW FOR CONTACT LOCATIONS.
- 3- INSERT CONTACT RETAINER INTO PLUG
- 4- INSERT RETAINING RING INTO GROOVE IN BACK OF PLUG.



(+) CHROMEL CONTACT P/N CP13353-02 LOCATIONS A,C,E,G,J	(-) ALUMEL CONTACT P/N CP13353-03 LOCATIONS B,D,F,H,K
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CONTACT IDENTIFICATION	
MATERIAL:	COLOR BANDS:
CHROMEL	BROWN-YELLOW-BROWN
ALUMEL	BROWN-YELLOW-BLACK

FP13347 CRIMP TOOL SETTING	
WIRE AWG	TOOL SETTING
20	4
22	3
24	2



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REV.	APP'D	DATE	SCALE 3:2	DIMENSIONS IN INCHES [mm]	DRAWN	CW	10/5/2020	NUMBER	REV	
A	JF	06/10/2021	MSME0005-11EX	INCHES [mm]	ENG APPR.	JF	06/10/2021	NS41399	A	
								SHEET 1 OF 1		