

# CIRCULAR 26482 AIRSIDE CRIMP PLUG TO WIRE ASSEMBLY

FIG 1

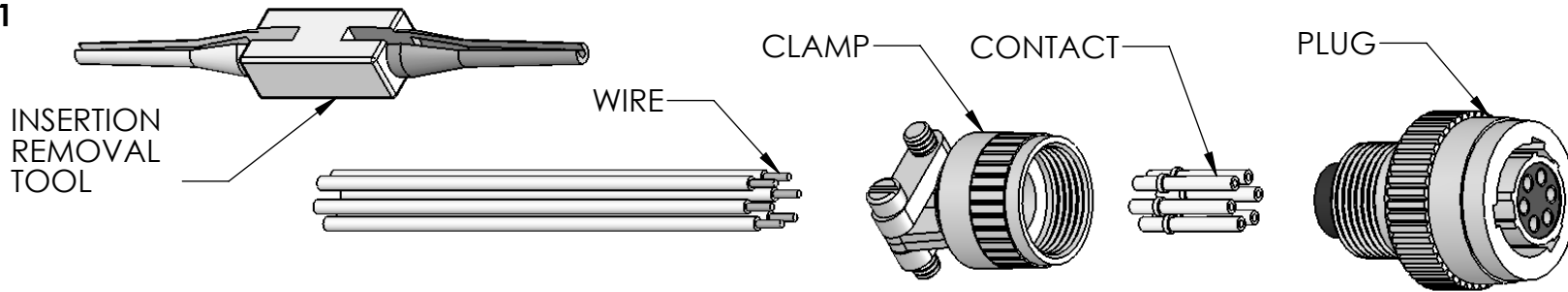
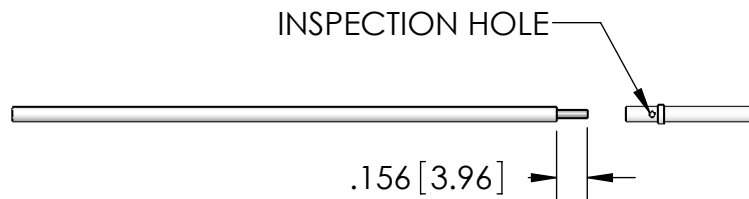
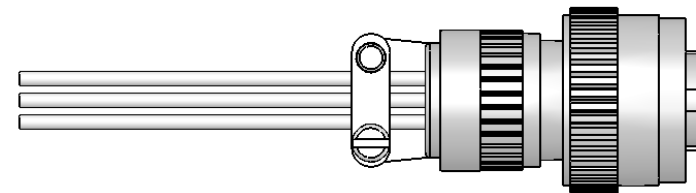


FIG 2



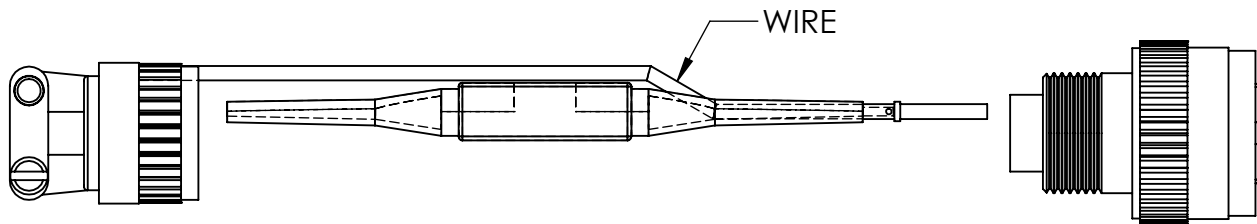
STRIP END OF WIRE TO DIMENSION SHOWN. INSERT WIRE FULLY INTO CONTACT, WIRE SHOULD BE VISIBLE IN INSPECTION HOLE. CRIMP WIRE TO CONTACT USING CRIMP TOOL SST P/N FP13347. CENTER CRIMP BETWEEN END OF CONTACT AND INSPECTION HOLE.

FIG 4



TIGHTEN CLAMP ONTO PLUG.

FIG 3



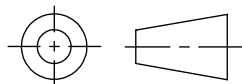
SLIDE CONTACT AND WIRE THROUGH CLAMP. THEN SLIDE CONTACT AND WIRE INTO RED END OF INSERTION TOOL. BEGINNING FROM THE CENTER CAVITY AND WORKING OUTWARDS IN A CIRCULAR PATTERN, INSERT WIRED CONTACTS INTO PLUG. PUSH TOOL STRAIGHT INTO CAVITY UNTIL CONTACT SNAPS INTO POSITION. A LIGHT PULL ON THE WIRE WILL ASSURE THAT THE CONTACT IS SECURELY IN POSITION. REMOVE INSERTION TOOL AND REPEAT.

APPLIES TO:	
No. OF PINS	PLUG P/N
3	KT18063
6	KT18065
10	KT14378
19	KT14379
32	KT14380
41	KT14381

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THIRD ANGLE PROJECTION



TITLE: INSTRUCTION SHEET  
26482 PLUG ASSEMBLY



REV.	APP'D	DATE	SCALE 1:1	DIMENSIONS IN INCHES [mm]	DRAWN	JS	9/11/2008
A	OG	12/05/2008	NS18065-11		ENG APPR.	OG	12/05/2008

NUMBER:	NS18065	REV:	A
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